

Instruction

MI 021-519 en

02/2023

Model 9500A Magnetic Flow Tube

Master Instruction

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1.1 Intended use

**CAUTION!**

Responsibility for the use of the measuring devices with regard to suitability, intended use and corrosion resistance of the used materials against the measured fluid lies solely with the operator.

**NOTICE!**

The manufacturer is not liable for any damage resulting from improper use or use for other than the intended purpose.

The 9500A electromagnetic flowmeter is designed exclusively to measure the flow of electrically conductive, liquid media.

**WARNING!**

If the device is not used according to the operating conditions (refer to chapter Technical data), the intended protection could be affected.

1.2 Certification

Product marking



Figure 1-1: Examples of marking logo

The manufacturer certifies successful testing of the product by applying the conformity mark on the device.

This device fulfils the statutory requirements of the relevant directives.

For more information on the directives, standards and the approved certifications, please refer to the declaration of conformity.

1.3 Safety instructions from the manufacturer

1.3.1 Copyright and data protection

The contents of this document have been created with great care. Nevertheless, we provide no guarantee that the contents are correct, complete or up-to-date.

The contents and works in this document are subject to copyright. Contributions from third parties are identified as such. Reproduction, processing, dissemination and any type of use beyond what is permitted under copyright requires written authorisation from the respective author and/or the manufacturer.

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1.3.2 Disclaimer

The manufacturer will not be liable for any damage of any kind by using its product, including, but not limited to direct, indirect or incidental and consequential damages.

This disclaimer does not apply in case the manufacturer has acted on purpose or with gross negligence. In the event any applicable law does not allow such limitations on implied warranties or the exclusion of limitation of certain damages, you may, if such law applies to you, not be subject to some or all of the above disclaimer, exclusions or limitations.

Any product purchased from the manufacturer is warranted in accordance with the relevant product documentation and our Terms and Conditions of Sale.

The manufacturer reserves the right to alter the content of its documents, including this disclaimer in any way, at any time, for any reason, without prior notification, and will not be liable in any way for possible consequences of such changes.

1.3.3 Product liability and warranty

The operator shall bear responsibility for the suitability of the device for the specific purpose. The manufacturer accepts no liability for the consequences of misuse by the operator. Improper installation or operation of the devices (systems) will cause the warranty to be void. The respective "Standard Terms and Conditions" which form the basis for the sales contract shall also apply.

1.3.4 Information concerning the documentation

To prevent any injury to the user or damage to the device it is essential that you read the information in this document and observe applicable national standards, safety requirements and accident prevention regulations.

If this document is not in your native language and if you have any problems understanding the text, we advise you to contact your local office for assistance. The manufacturer cannot accept responsibility for any damage or injury caused by misunderstanding of the information in this document.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device. Special considerations and precautions are also described in the document, which appear in the form of icons as shown below.

1.3.5 Warnings and symbols used

Safety warnings are indicated by the following symbols.



DANGER!

This warning refers to the immediate danger when working with electricity.



DANGER!

This warning refers to the immediate danger of burns caused by heat or hot surfaces.



DANGER!

This warning refers to the immediate danger when using this device in a hazardous atmosphere.



DANGER!

These warnings must be observed without fail. Even partial disregard of this warning can lead to serious health problems and even death.



WARNING!

Disregarding this safety warning, even if only in part, poses the risk of serious health problems. There is also the risk of damaging the device or parts of the operator's plant.



CAUTION!

Disregarding these instructions can result in damage to the device or to parts of the operator's plant.



NOTICE!

These instructions contain important information for the handling of the device.



LEGAL NOTICE!

This note contains information on statutory directives and standards.



• **HANDLING**

This symbol designates all instructions for actions to be carried out by the operator in the specified sequence.

➞ **RESULT**

This symbol refers to all important consequences of the previous actions.

1.4 Safety instructions for the operator

**WARNING!**

In general, devices from the manufacturer may only be installed, commissioned, operated and maintained by properly trained and authorized personnel.

This document is provided to help you establish operating conditions, which will permit safe and efficient use of this device.

2.1 Scope of delivery

**NOTICE!**

Do a check of the packing list to make sure that you have all the elements given in the order.

**NOTICE!**

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.

**NOTICE!**

The remote version will arrive in two cartons. One carton contains the signal transmitter and one carton contains the flow tube.

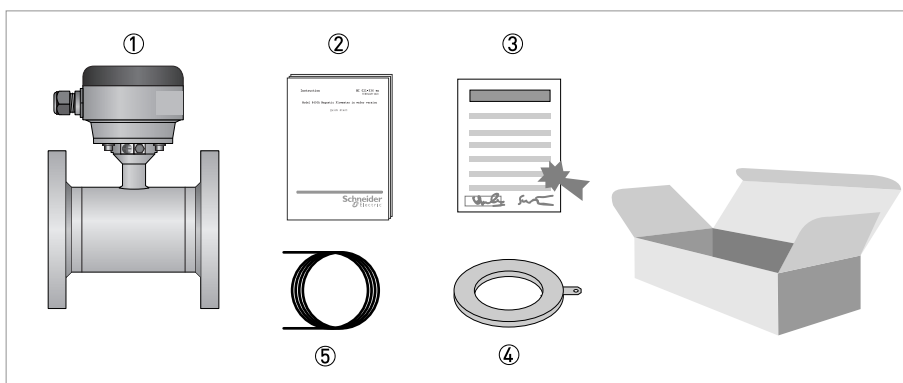


Figure 2-1: Scope of delivery

- ① Ordered flowmeter
- ② Factory calibration report
- ③ Grounding rings (optional)
- ④ Signal cable (remote versions only)

**NOTICE!**

Assembly materials and tools are not part of the delivery. Use the assembly materials and tools in compliance with the applicable occupational health and safety directives.

2.2 Device description

Electromagnetic flowmeters are designed exclusively to measure the flow and conductivity of electrically conductive, liquid media.

Your measuring device is supplied ready for operation. The factory settings for the operating data have been made in accordance with your order specifications.

The following versions are available:

- Compact version (the transmitter is mounted directly on the flow tube)
- Remote version (a flow tube with connection box and a separate transmitter)

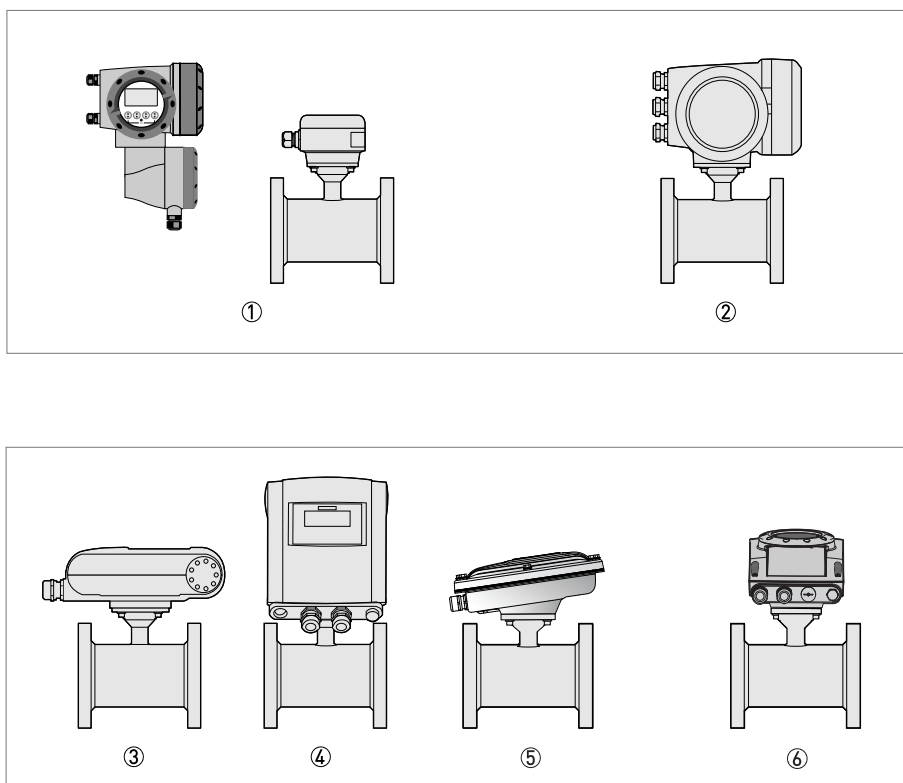


Figure 2-2: Device versions

- ① Remote version
- ② Compact version with signal transmitter IMT33A
- ③ Compact version with signal transmitter IMT31A (0°)
- ④ Compact version with signal transmitter IMT31A (45°)
- ⑤ Compact version with stainless steel signal transmitter IMT31A (10°)
- ⑥ Compact version with signal transmitter IMT30A (10°)

2.3 Nameplate



NOTICE!

Check the device nameplate to ensure that the device is delivered according to your order. Additional information (e.g. correct supply voltage), can be found in the documentation of the signal transmitter.

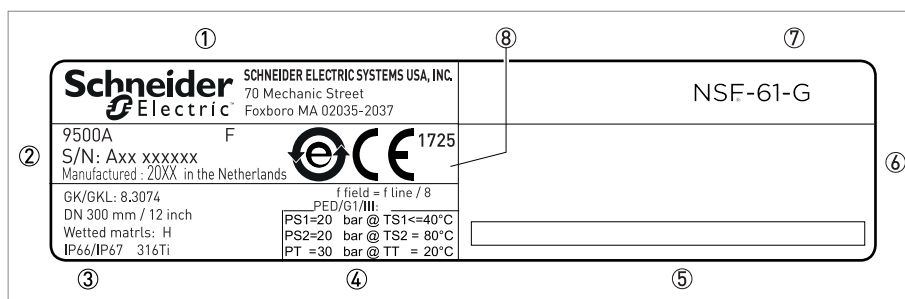


Figure 2-3: Example of nameplate

- ① Name and address of the manufacturer
- ② Type designation of the flowmeter, serial number and manufacturing date
- ③ Calibration data
- ④ PED data
- ⑤ Tag number
- ⑥ Additional information
- ⑦ NSF product certification marking
- ⑧ Disposal logo and CE sign with number(s) of notified body / bodies

3.1 General notes on installation

**NOTICE!**

Inspect the packaging carefully for damages or signs of rough handling. Report damage to the carrier and to the local office of the manufacturer.

**NOTICE!**

Do a check of the packing list to make sure that you have all the elements given in the order.

**NOTICE!**

Look at the device nameplate to ensure that the device is delivered according to your order. Check for the correct supply voltage printed on the nameplate.

3.2 Storage

- Store the device in a dry and dust-free location.
- Avoid lasting direct exposure to the sun.
- Store the device in its original packaging.
- Storage temperature: -50...+70°C / -58...+158°F

3.3 Transport

Signal transmitter

- No special requirements.

Compact version

- Do not lift the device by the signal transmitter housing.
- Do not use lifting chains.
- To transport flange devices, use lifting straps. Wrap these around both process connections.

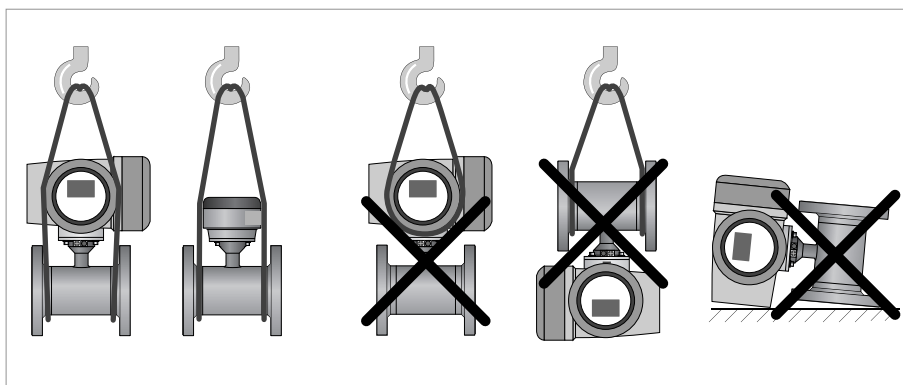


Figure 3-1: Transport

3.4 Pre-installation requirements

Make sure that you have all necessary tools available:

- Allen key (4 mm)
- Small screwdriver
- Wrench for cable glands
- Wrench for wall mounting bracket (remote version only)
- Torque wrench for installing flowmeter in pipeline

3.5 General requirements



NOTICE!

The following precautions must be taken to ensure reliable installation.

- Make sure that there is adequate space to the sides.
- Protect the signal transmitter from direct sunlight and install a sun shade if necessary.
- Signal transmitters installed in control cabinets require adequate cooling, e.g. by fan or heat exchanger.
- Do not expose the signal converter to intense vibrations and mechanical shocks. The measuring devices are tested for a vibration/shock level as described in the chapter "Technical data".
- Avoid magnetic field! Keep at least 5 DN distance between electromagnetic flow tubes.

3.5.1 Vibrations

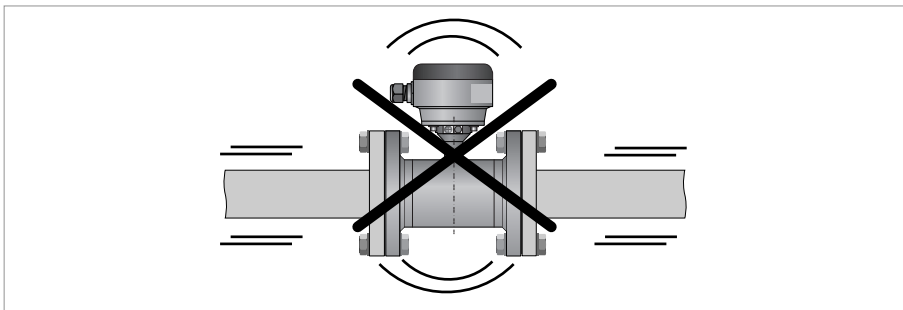


Figure 3-2: Avoid vibrations

3.5.2 Magnetic field

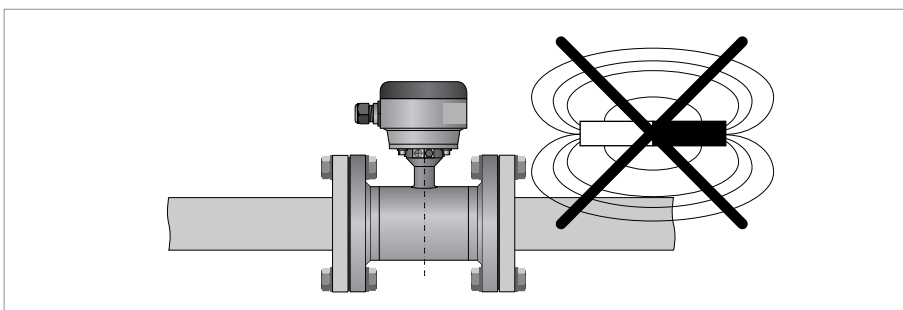


Figure 3-3: Avoid magnetic field

3.6 Installation conditions

For the highest measuring accuracy, respect the recommended inlet and outlet lengths in the following paragraphs. The flow tube in combination with the IMT33A signal converter, can be installed in a 0D/0D configuration (no inlet and no outlet length).

3.6.1 Inlet and outlet

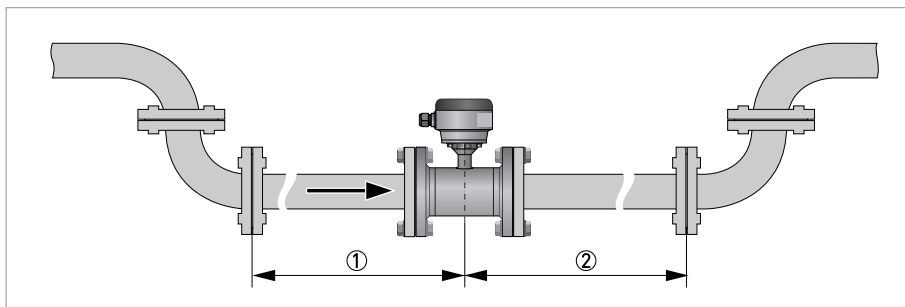


Figure 3-4: Recommended inlet and outlet

- ① Refer to chapter "Bends in 2 or 3 dimensions"
- ② ≥ 2 DN

3.6.2 Bends in 2 or 3 dimensions

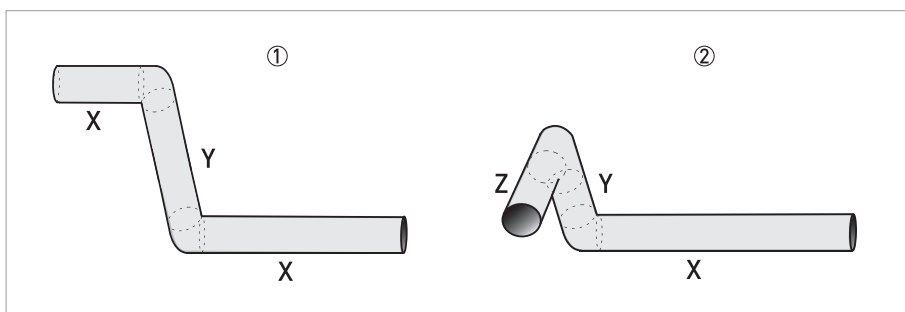


Figure 3-5: 2 and/or 3 dimensional bends upstream of the flowmeter

- ① 2 dimensions = X/Y
- ② 3 dimensions = X/Y/Z

Inlet length: using bends in 2 dimensions: ≥ 5 DN; when having bends in 3 dimensions: ≥ 10 DN



NOTICE!

2 dimensional bends occur in a vertical or horizontal plane (X/Y) only, while 3 dimensional bends occur in both vertical and horizontal plane (X/Y/Z).

3.6.3 Bends

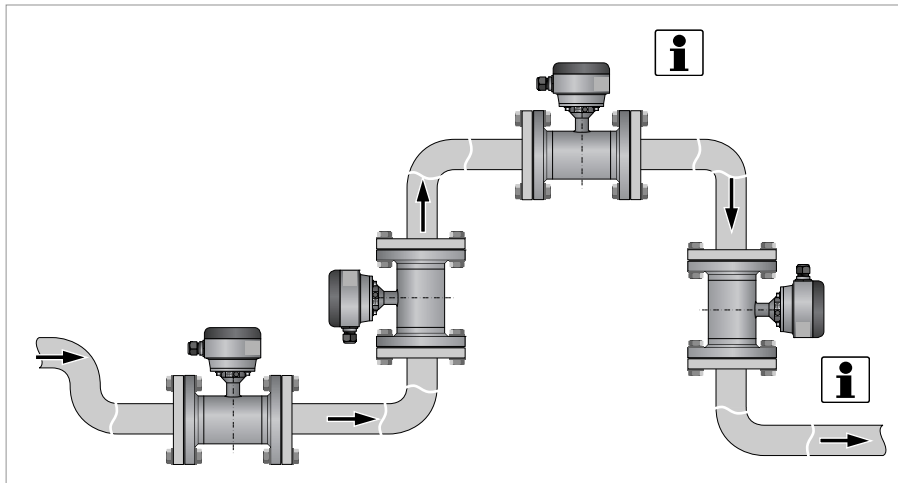


Figure 3-6: Installation in bending pipes (90°)

**NOTICE!**

Recommended installation positions are at a lowered or ascending section of the pipeline installation. Installation at the highest point will enlarge the risk of flowmeter malfunction, because of air/gas bubbles.

Vertical installation in combination with an open discharge has to be avoided.

Vertical installation with a controlled back-pressure is possible.

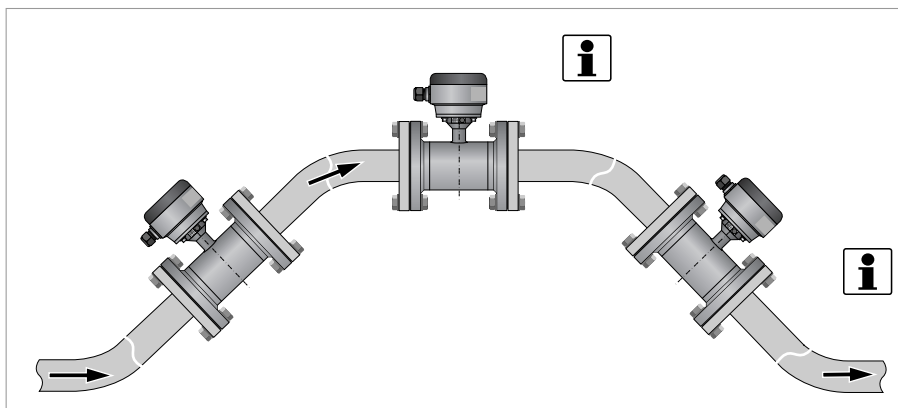


Figure 3-7: Installation in bending pipes (45°)

**CAUTION!**

Avoid draining or partial filling of the flow tube.

**NOTICE!**

Vertical installation on a descending slope in the pipeline is only recommended when the back-pressure is controlled.

3.6.4 T-section

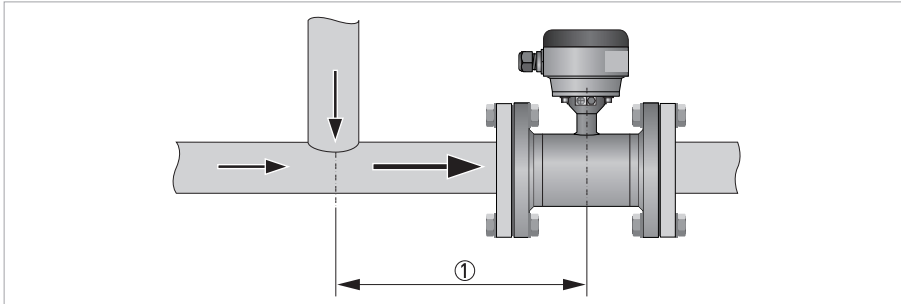


Figure 3-8: Distance behind a T-section

① ≥ 10 DN

3.6.5 Open discharge

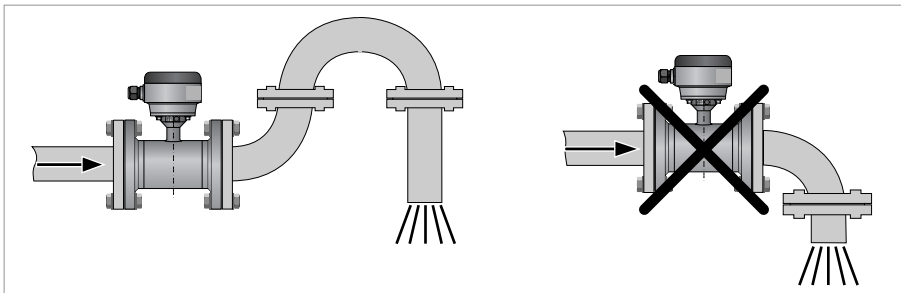


Figure 3-9: Installation in front of an open discharge

3.6.6 Control valve

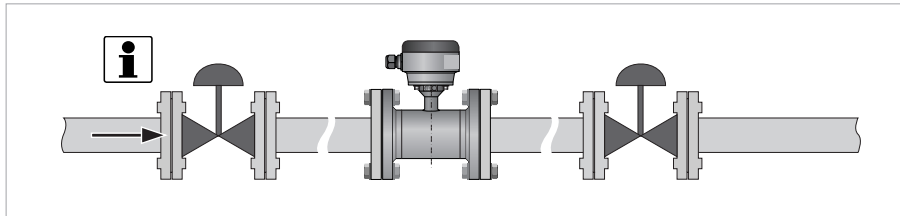


Figure 3-10: Installation in front of a control valve

**NOTICE!**

Recommended position to install a flowmeter is upstream a control valve. An electromagnetic flowmeter can be installed downstream of the control valve if there is no cavitation in the pipeline system (e.g. flow profile disturbances are resolved).

3.6.7 Pump

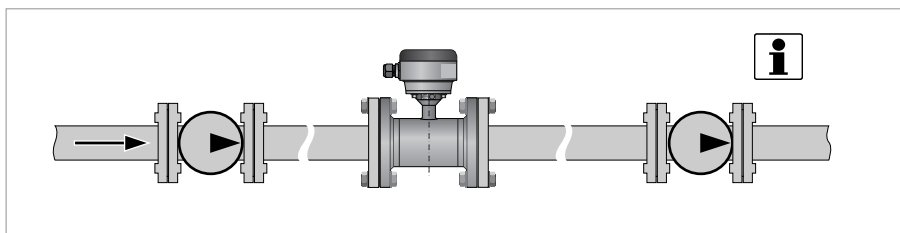


Figure 3-11: Installation behind a pump

**NOTICE!**

Recommended position to install a flowmeter is downstream a pump (on a position where the flow disturbances of the pump are resolved). An electromagnetic flowmeter can be installed in the suction line of a pump if there is no cavitation in the pipeline system.

3.6.8 Air venting and vacuum forces

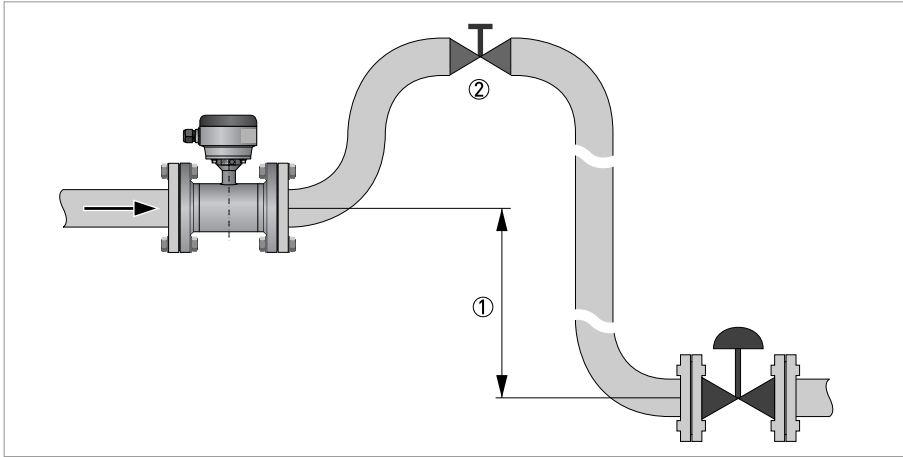


Figure 3-12: Air venting

① $\geq 5 \text{ m} / 17 \text{ ft}$

② Air ventilation point

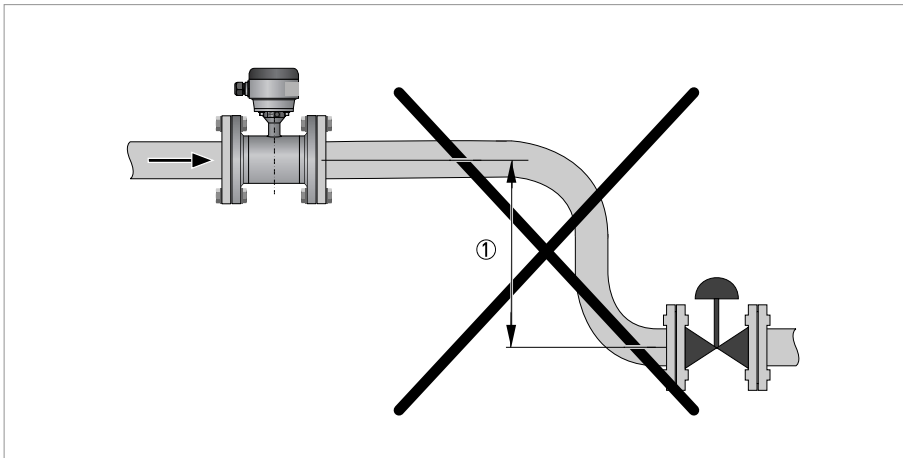


Figure 3-13: Vacuum

① $\geq 5 \text{ m} / 17 \text{ ft}$

3.6.9 Flange deviation

**CAUTION!**

Max. permissible deviation of pipe flange faces:

$$L_{\max} - L_{\min} \leq 0.5 \text{ mm} / 0.02''$$

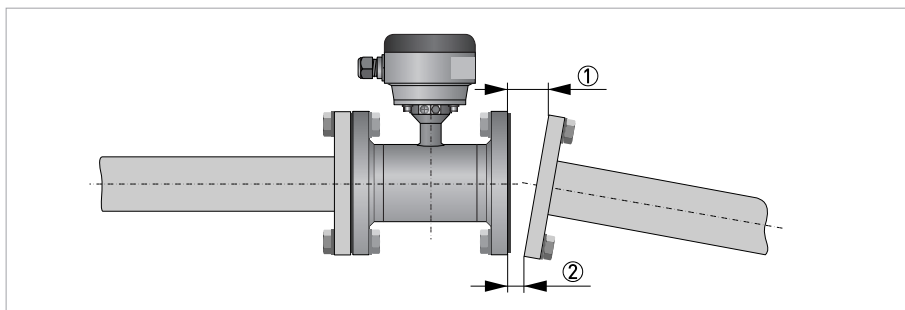


Figure 3-14: Flange deviation

- ① L_{\max}
② L_{\min}

3.6.10 Mounting position

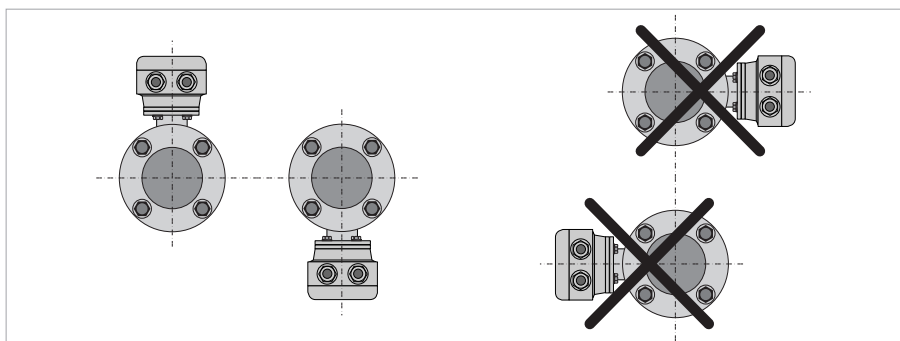


Figure 3-15: Mounting position

- Install the flow tube with the signal transmitter aligned upwards or downwards.
- Install the flow tube in line with the pipe axis.
- Pipe flange faces must be parallel to each other.

3.6.11 Installation in a metering pit and subsurface applications

The 9500A flow tube is rated IP68, NEMA 6P and is suitable for temporary submersion in flooded measurement chambers. The flow sensor can withstand a 10 meter water column and can be installed (buried) underground also (optional coating for subsurface application).

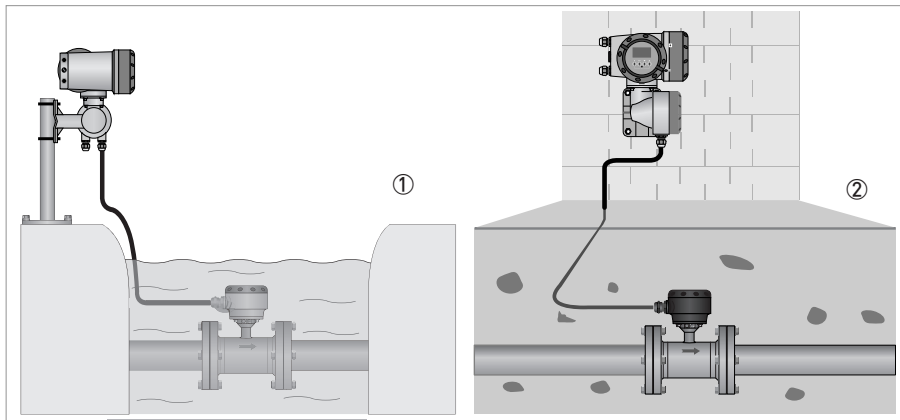


Figure 3-16: Examples of flooded and buried application

- ① Submersible
- ② Buried

The remote version of the IMT30A, IMT31A and IMT33A signal transmitters are IP66/67, NEMA 4/4X rated and can be installed in a dry area on the wall of the measuring pit for visual read out of the display.

Submersion applications

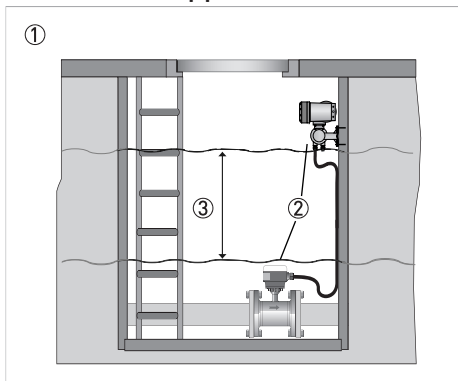


Figure 3-17: Examples of installation in measuring pit

- ① Temporary submersion
- ② Remote version
- ③ Maximum water column 10 meter / 33 ft



NOTICE!

It is recommended to place the cables in a protective tube. The standard IP 68 field version is available for special (customer installed) applications. Customer specified cables can be applied by the installer and connected according to IP68 with the separate delivered two-component resin.

3.6.12 Mounting

**CAUTION!**

Please take care to use the proper gasket to prevent damaging the liner of the flowmeter. In general, the use of spiral wound gaskets is not advised, as it could severely damage the liner of the flowmeter.

3.6.13 Torques and pressures

The maximum pressure and torques values for the flowmeter are theoretical and calculated for optimum conditions and use with carbon steel flanges.

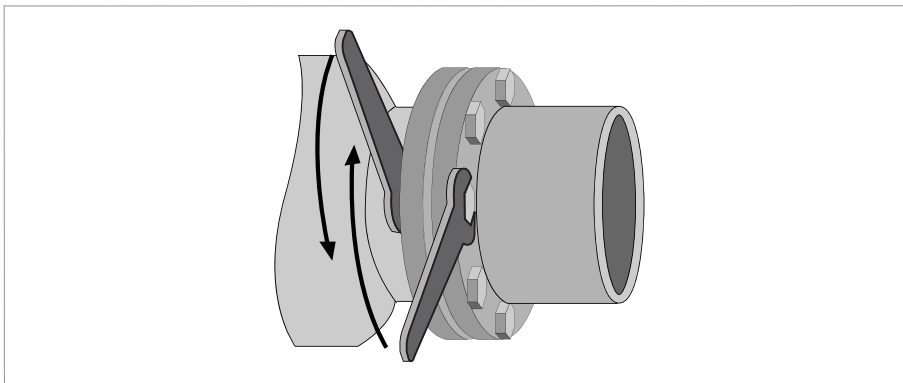


Figure 3-18: Tightening of bolts



- Always tighten the bolts uniformly and in diagonally opposite sequence.
- Do not exceed the maximum torque value.
- Step 1: Apply approx. 50% of max. torque given in table.
- Step 2: Apply approx. 80% of max. torque given in table.
- Step 3: Apply 100% of max. torque given in table.

Nominal size DN [mm]	Pressure rating	Bolts	Max. torque [Nm] ①
			Hard rubber
25	PN 40	4 x M 12	11
32	PN 40	4 x M 16	19
40	PN 40	4 x M 16	25
50	PN 40	4 x M 16	31
65	PN 16	② x M 16	42
65	PN 40	8 x M 16	21
80	PN 40	8 x M 16	25
100	PN 16	8 x M 16	30
125	PN 16	8 x M 16	40
150	PN 16	8 x M 20	47
200	PN 10	8 x M 20	68
200	PN 16	12 x M 20	45
250	PN 10	12 x M 20	65
250	PN 16	12 x M 24	78
300	PN 10	12 x M 20	76
300	PN 16	12 x M 24	105
350	PN 10	16 x M 20	75
400	PN 10	16 x M 24	104
450	PN 10	20 x M 24	93
500	PN 10	20 x M 24	107
600	PN 10	20 x M 27	138
700	PN 10	24 x M 27	163
800	PN 10	24 x M 30	219
900	PN 10	28 x M 30	205
1000	PN 10	28 x M 33	261

① The specified torque values are dependent on variables (temperature, bolt material, gasket material, lubricants, etc.) which are not within the control of the manufacturer. Therefore the values should be regarded as indicative only.

② DN65 / PN16 is available with standard 8 bolt holes.

Nominal size [inch]	Flange class [lb]	Bolts	Max. torque [lbf.ft] ①
			Hard rubber
1	150	4 x 1/2"	3.2
1 1/2	150	4 x 1/2"	9
2	150	4 x 5/8"	17
3	150	4 x 5/8"	29
4	150	8 x 5/8"	23
6	150	8 x 3/4"	38
8	150	8 x 3/4"	51
10	150	12 x 7/8"	58
12	150	12 x 7/8"	77
14	150	12 x 1"	69
16	150	16 x 1"	67
18	150	16 x 1 1/8"	105
20	150	20 x 1 1/8"	94
24	150	20 x 1 1/4"	133
28	150	28 x 1 1/4"	119
32	150	28 x 1 1/2"	191
36	150	32 x 1 1/2"	198
40	150	36 x 1 1/2"	198

① The specified torque values are dependent on variables (temperature, bolt material, gasket material, lubricants, etc.) which are not within the control of the manufacturer. Therefore the values should be regarded as indicative only.

Nominal size [inch]	Flange class [lb]	Bolts	Max. torque [lbf.ft] ①
			Hard rubber
1	300	4 x 5/8"	5
1 1/2	300	4 x 3/4"	20
2	300	8 x 5/8"	13
3	300	8 x 3/4"	30
4	300	8 x 3/4"	47
6	300	12 x 3/4"	38
8	300	12 x 7/8"	60
10	300	16 x 1"	75
12	300	16 x 1 1/8"	113
14	300	20 x 1 1/4"	71
16	300	20 x 1 1/4"	92
18	300	24 x 1 1/4"	108
20	300	24 x 1 1/4"	121
24	300	24 x 1 1/2"	189

① The specified torque values are dependent on variables (temperature, bolt material, gasket material, lubricants, etc.) which are not within the control of the manufacturer. Therefore the values should be regarded as indicative only.



CAUTION!

- Pressures are applicable at 20°C / 68°F.
- For higher temperatures, the pressure ratings are as per ASME B16.5.

3.6.14 Temperatures


CAUTION!

Protect the device from direct sunlight.

Temperature range	Process [°C]		Ambient [°C]		Process [°F]		Ambient [°F]	
	min.	max.	min.	max.	min.	max.	min.	max.
Hard rubber								
Separate flow sensor	-5	80	-40	65	23	176	-40	149
Compact with IMT33A	-5	80	-40	65	23	176	-40	149
Compact with IMT31A	-5	80	-40	65	23	176	-40	149
Compact with IMT33A Stainless steel	-5	80	-40	60	23	176	-40	140
Compact with IMT30A	-5	80	-40	65	23	176	-40	149


NOTICE!

Ambient temperatures below -25 °C / -13 °F can affect the readability of the display

4.1 Safety instructions

**DANGER!**

All work on the electrical connections may only be carried out with the power disconnected.
Take note of the voltage data on the nameplate!

**DANGER!**

Observe the national regulations for electrical installations!

**WARNING!**

Observe without fail the local occupational health and safety regulations.
Any work done on the electrical components of the measuring device may only be carried out by properly trained specialists.

**NOTICE!**

Look at the device nameplate to ensure that the device is delivered according to your order.
Check for the correct supply voltage printed on the nameplate.

4.2 Grounding

**DANGER!**

The device must be grounded in accordance with regulations in order to protect personnel against electric shocks.

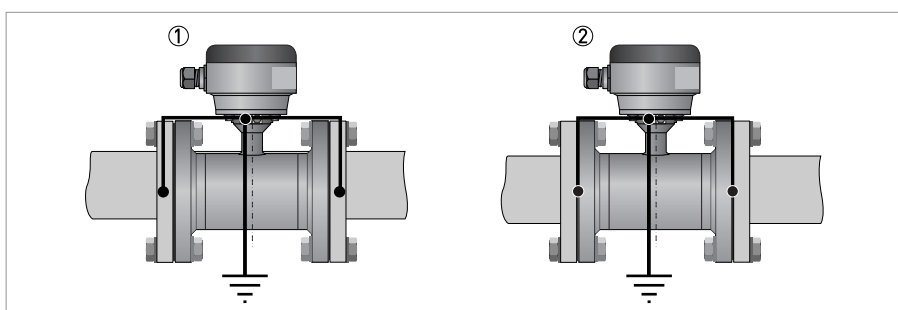


Figure 4-1: Grounding

- ① Metal pipelines, not internally coated. Grounding without grounding rings!
- ② Metal pipelines with internal coating and non-conductive pipelines. Grounding with grounding rings!

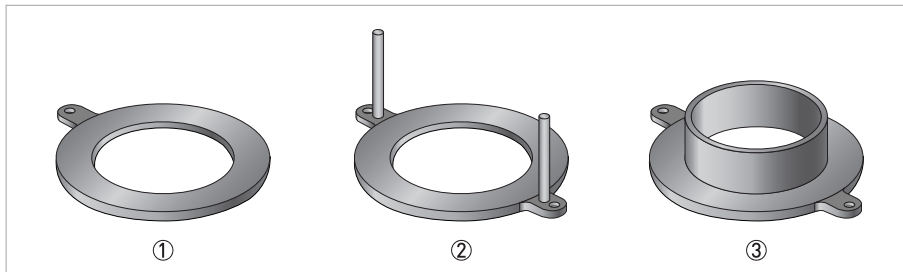


Figure 4-2: Different types of grounding rings

- ① Grounding ring number 1
- ② Grounding ring number 2
- ③ Grounding ring number 3

Grounding ring number 1:

- $\leq \text{DN}300 / 12''$: 3 mm / 0.12"
- $\geq \text{DN}350 / 14''$: 4 mm / 0.16"
(tantalum: 0.5 mm / 0.02")

Grounding ring number 2:

- $\leq \text{DN}300 / 12''$: 3 mm / 0.12"
- $\geq \text{DN}350 / 14''$: 4 mm / 0.16"
- Prevents damage to the flanges during transport and installation
- Especially for flow tubes with PTFE liner

Grounding ring number 3:

- $\leq \text{DN}300 / 12''$: 3 mm / 0.12"
- $\geq \text{DN}350 / 14''$: 4 mm / 0.16"
- With cylindrical neck (length 30 mm / 1.25" for DN25...150 / 1...6")
- Offers liner protection against abrasive fluids

4.3 Virtual reference option

for:

- IMT33A (4, N and H version)

Benefits of virtual reference:

- Grounding rings or grounding electrodes can be omitted.
- Safety increases by reducing the number of potential leakage points.
- The installation of the flowmeters is much easier.

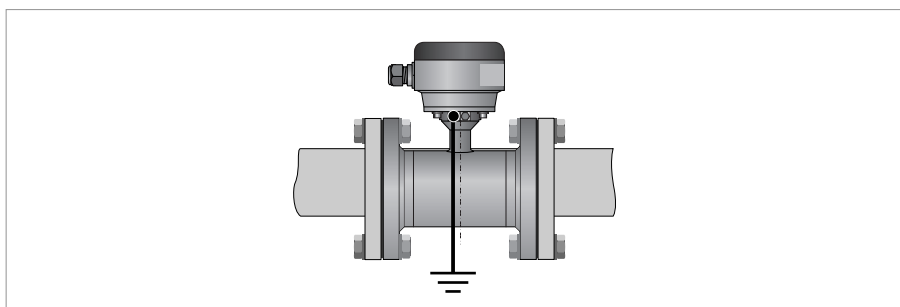


Figure 4-3: Virtual reference

Minimum requirements:

- Electrical conductivity: $\geq 200 \mu\text{S/cm}$
- Signal cable: max. 50 m / 164 ft, type DS

4.4 Connection diagrams



NOTICE!

For the connection diagrams, please refer to the documentation of the applicable signal transmitter.

5.1 Spare parts availability

The manufacturer adheres to the basic principle that functionally adequate spare parts for each device or each important accessory part will be kept available for a period of 3 years after delivery of the last production run for the device.

This regulation only applies to spare parts which are subject to wear and tear under normal operating conditions.

5.2 Availability of services

The manufacturer offers a range of services to support the customer after expiration of the warranty. These include repair, maintenance, technical support and training.



NOTICE!

For more precise information, please contact your local sales office.

5.3 Returning the device to the manufacturer

5.3.1 General information

This device has been carefully manufactured and tested. If installed and operated in accordance with these operating instructions, it will rarely present any problems.



WARNING!

Should you nevertheless need to return a device for inspection or repair, please pay strict attention to the following points:

- Due to statutory regulations on environmental protection and safeguarding the health and safety of the personnel, the manufacturer may only handle, test and repair returned devices that have been in contact with products without risk to personnel and environment.
- This means that the manufacturer can only service this device if it is accompanied by the following certificate (see next section) confirming that the device is safe to handle.



WARNING!

If the device has been operated with toxic, caustic, radioactive, flammable or water-endangering products, you are kindly requested:

- to check and ensure, if necessary by rinsing or neutralising, that all cavities are free from such dangerous substances,
- to enclose a certificate with the device confirming that it is safe to handle and stating the product used.

5.3.2 Preapproval form - Customer returned process-wetted products

**LEGAL NOTICE!**

In compliance with U.S. Federal OSHA Standard 29CFR1910.1200 process information must be reviewed previous to receiving authorization to return material to Schneider Electric Systems USA, Inc.

NO PRODUCT EXPOSED TO HYDROFLUORIC ACID OR MERCURY WILL BE ACCEPTED!

Date: _____

Customer information

Customer's name:

Address:

Phone no:

Fax no.:

Contact's name:

Rep information

Rep's name:

Address:

Phone no:

Fax no.:

Contacts' name:

Product being returned:

Model No.:

Serial no.:

Under warranty? YES NO

Copies of MSDS sheets for all processes including cleaning solutions may be required.

Type of process (what chemicals/materials were processed through the unit):

Explain what steps were taken to decontaminate the unit: (was unit steam cleaned, rinsed out with water, chemically cleaned etc.)

Form completed by:

Print name

Signature

Date: _____

CLEANING STATEMENT

(Note: Your item will not be serviced unless the following cleaning statement has been signed):

I certify that the above referenced item has been properly purged and cleaned, complies with U.S. Department of Transportation shipping requirements and DOES NOT present a health and/or safety hazard (as defined by OSHA) to our Customer Repair personnel.

Print name: _____

Signature: _____

Print title: _____

Date: _____

Please fax the completed form to the Customer Satisfaction Center +1-508-549-4999

5.4 Disposal

**LEGAL NOTICE!**

Disposal must be carried out in accordance with legislation applicable in your country.

Separate collection of WEEE (Waste Electrical and Electronic Equipment):



According to the directive 2012/19/EU or UK Regulation 2013 No. 3113, the monitoring and control instruments marked with the WEEE symbol and reaching their end-of-life must not be disposed of with other waste.

The user must dispose of the WEEE to a designated collection point for the recycling of WEEE or send them back to our local organisation or authorised representative.

6.1 Measuring principle

An electrically conductive fluid flows inside an electrically insulated pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils.

Inside of the fluid, a voltage U is generated:

$$U = v * k * B * D$$

in which:

v = mean flow velocity

k = factor correcting for geometry

B = magnetic field strength

D = inner diameter of flowmeter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate Q . A signal transmitter is used to amplify the signal voltage, filter it and convert it into signals for totalizing, recording and output processing.

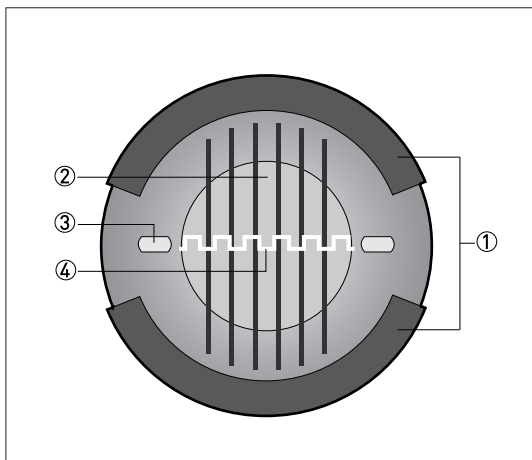


Figure 6-1: Measuring principle

- ① Field coils
- ② Magnetic field
- ③ Electrodes
- ④ Induced voltage (proportional to flow velocity)

6.2 Technical data



NOTICE!

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website.

Measuring system

Measuring principle	Faraday's law of induction
Application range	Electrically conductive fluids
Measured value	
Primary measured value	Flow velocity
Secondary measured value	Volume flow

Design

Features	Fully welded maintenance-free flow tube.
	Large diameter range DN25...2000
	Rugged liners approved for drinking water.
	Large standard range but also available in customer specific diameter, length and pressure rating.
Modular construction	The measurement system consists of a flow tube and a signal transmitter. It is available as compact and as separate version. Additional information can be found in the documentation of the signal transmitter.
Compact version	With signal transmitter IMT30A: 9500A + IMT30A 4
	With signal transmitter IMT31A: 9500A + IMT31A 4
	With signal transmitter IMT33A: 9500A + IMT33A 4
Remote version	In wall mount version with signal transmitter IMT30A: 9500A + IMT30A N
	In wall mount version with signal transmitter IMT31A: 9500A + IMT31A N
	In field or wall mount version with signal transmitter IMT33A: 9500A + IMT33A N or H
Nominal diameter	With signal transmitter IMT30A: DN25...1200 / 1...48"
	With signal transmitter IMT31A: DN25...1200 / 1...48"
	With signal transmitter IMT33A: DN25...2000 / 1...80"

Measuring accuracy

Maximum measuring error	IMT30A: down to 0.5% of the measured value ± 1 mm/s
	IMT31A: down to 0.3% of the measured value ± 1 mm/s
	IMT33A: down to 0.2% of the measured value ± 1 mm/s
	The maximum measuring error depends on the installation conditions.
	For detailed information refer to Measuring accuracy on page 42.
Repeatability	$\pm 0.1\%$ of the measured value, minimum 1 mm/s
Calibration / Verification	Standard:
	2 point calibration by a direct volume comparison.

Operating conditions

Temperature	
For detailed information in pressure / temperature refer to Pressure derating on page 49.	
For Ex versions different temperatures are valid. Please refer to the relevant Ex documentation for details.	
Process temperature	Hard rubber liner: $-5...+80^{\circ}\text{C}$ / $+23...+176^{\circ}\text{F}$
Ambient temperature	Standard (with aluminum signal transmitter housing): standard flanges
	$-20...+65^{\circ}\text{C}$ / $-4...+149^{\circ}\text{F}$
	Option (with aluminum signal transmitter housing): low temperature carbon steel flanges or stainless steel flanges
	$-40...+65^{\circ}\text{C}$ / $-40...+149^{\circ}\text{F}$
	Option (with stainless steel signal transmitter housing): low temperature carbon steel flanges or stainless steel flanges
	$-40...+55^{\circ}\text{C}$ / $-40...+130^{\circ}\text{F}$
Protect electronics against self-heating at ambient temperatures above $+55^{\circ}\text{C}$ / $+131^{\circ}\text{F}$.	
Storage temperature	$-50...+70^{\circ}\text{C}$ / $-58...+158^{\circ}\text{F}$
Measuring range	$-12...+12$ m/s / $-40...+40$ ft/s

Pressure	
For detailed information in pressure / temperature refer to Pressure derating on page 49.	
EN 1092-1	DN1200...2000: PN 6
	DN200...1000: PN 10
	DN65 and DN100...150: PN 16
	DN25...50 and DN80: PN 40
ASME B16.5	1...24": 150 & 300 lb RF
JIS	DN50...1000 / 2...40": 10 K
	DN25...40 / 1...1½": 20 K
AWWA (class B or D FF)	Option:
	DN700...1000 / 28...40": ≤ 10 bar / 145 psi
	DN1200...2000 / 48...80": ≤ 6 bar / 87 psi
DIN	PN 16 - 6 bar rated; DN700...2000
	PN 10 - 6 bar rated; DN700...2000
	PN 6 - 2 bar rated; DN700...2000
Vacuum load	For detailed information refer to Vacuum load on page 51.
Pressure loss	Negligible
Chemical properties	
Physical condition	Electrically conductive liquids
Electrical conductivity	Standard: ≥ 5 µS/cm
	Demineralised water: ≥ 20 µS/cm
Permissible gas content (volume)	IMT30A: ≤ 3%
	IMT31A: ≤ 3%
	IMT33A: ≤ 5%
Permissible solid content (volume)	IMT30A: ≤ 10%
	IMT31A: ≤ 10%
	IMT33A: ≤ 70%

Installation conditions

Installation	Assure that the flow tube is always fully filled.
	For detailed information refer to the manual of the flow tube and signal transmitter.
Flow direction	Forward and reverse
	Arrow on flow tube indicates flow direction.
Inlet run	≥ 5 DN
Outlet run	≥ 2 DN
Dimensions and weights	For detailed information refer to Dimensions and weights on page 43.

Materials

Flow tube housing	Sheet steel
Measuring tube	Austenitic stainless steel
Flanges	Carbon steel
Liner	Standard:
	DN200...2000 / 1...80": hard rubber
	DN25...150 / 1...6": hard rubber
Protective coating	On exterior of the meter: flanges, housing, signal transmitter (compact version) and / or connection box (field version)
	Standard coating
	Option: subsoil coating, offshore coating
Connection box	Only for remote versions
	Standard: die-cast aluminum
	Option: stainless steel
Measuring electrodes	Standard: Hastelloy® C
	Option: stainless steel, titanium
Grounding rings	Standard: stainless steel
	Option: Hastelloy® C, titanium, tantalum
	Grounding rings can be omitted with virtual reference option for the signal transmitter IMT33A.
Reference electrode (optional)	Standard: Hastelloy® C
	Option: stainless steel, titanium

Process connections

Flange	
EN 1092-1	DN25...2000 in PN 2.5...40
ASME	1...24" in 150 & 300 lb RF
JIS	DN25...1000 in 10...20 K
AWWA	DN700...2000 in 6...10 bar
Design of gasket surface	RF

Electrical connections

For full detail refer to the relevant documentation of the signal transmitter.	
Signal cable (remote versions only)	
Type A (DS)	In combination with the signal transmitter IMT30A, IMT31A and IMT33A
	Standard cable, double shielded. Max. length: 600 m / 1968 ft (depends on electrical conductivity and flow tube)
Type B (BTS)	Only in combination with the signal transmitter IMT33A
	Optional cable, triple shielded. Max. length: 600 m / 1968 ft (depends on electrical conductivity and flow tube)
I/O	For full details of I/O options, including data streams and protocols, see technical datasheet of the relevant signal transmitter.

Approvals and certificates

CE	
This device fulfils the statutory requirements of the relevant directives. The manufacturer certifies successful testing of the product by applying the conformity mark on the device.	
	For more information on the directives, standards and the approved certifications, please refer to the declaration of conformity.
Hazardous area	
ATEX	Please check the relevant Ex documentation for details.
	9500A: FTZU 16 ATEX 0036 X
	II 2G Ex eb ia q IIC T5...T3 Gb (DN25...150); non-PFA
	II 2G Ex eb ia q IIC T6...T3 Gb (DN200...300)
	II 2G Ex eb ia IIC T6...T3 Gb (DN350...2000)
	II 2D Ex tb IIIC T85°C...T180°C Db (DN25...2000)
IECEX	9500A: IECEX FTZU 16.0009 X
	II 2G Ex eb ia q IIC T5...T3 Gb (DN25...150); non-PFA
	II 2G Ex eb ia q IIC T6...T3 Gb (DN200...300)
	II 2G Ex eb ia IIC T6...T3 Gb (DN350...2000)
FM (USA)	9500A-DIV 2; FM 16US 0059X; (with IMT31A N signal transmitter)
	9500A-DIV 2; FM 16 US 0046X; (with IMT33A H signal transmitter)
	Class I, Division 2; Groups ABCD; T6
	Class II, Division 2; Groups FG
	Class III, Division 2; T6...T3
FM, CSA (Canada)	9500A-DIV 2; FM 16 CA 0032X; (with IMT31A N signal transmitter)
	Class I, Division 2; Groups ABCD
	Class II, Division 2; Groups FG
	Class III, Division 2; T6...T3
	9500A-DIV 2; CSA 2916547; (with IMT33A H signal transmitter)
	Class I, Division 2; Groups ABCD
	Class II, Division 2; Groups FG; T6

Other approvals and standards	
Drinking water approvals	Hard rubber liner: H1005 (7).
Protection category acc. to IEC 60529	Standard:
	IP66/67, NEMA 4/4X/6
	Option:
	IP68, NEMA 6P
	IP68 is only available for separate design and with a stainless steel connection box.
Protective coating	Standard, ISO 12944-2: C3 medium / C4 high Off shore coating; ISO 12944-2: C5I high / C5M high
Random vibration test	IEC 60068-2-64: 20...2000 Hz, ASD 1.0 (m/s ²) 2/Hz, RMS a = 4.5 g
	IEC 60068-2-64 / IEC 60721-3-4 Class 4M11: 5...200 Hz, ASD 0.01 (m/s ²) 2/Hz
Sinus vibration test	IEC 60068-2-6 / IEC 61298-3
	10...58 Hz: 0.15 mm / 58...1000 Hz, a = 2 g
Shock test	IEC 60068-2-27 / IEC 60721-3-4
	Half sine wave, Class 4M12, 2 g, pulse duration 6 ms

6.3 Measuring accuracy

Every electromagnetic flowmeter is calibrated by direct volume comparison. The wet calibration validates the performance of the flowmeter under reference conditions against accuracy limits.

The accuracy limits of electromagnetic flowmeters are typically the result of the combined effect of linearity, zero point stability and calibration uncertainty.

Reference conditions

- Medium: water
- Temperature: +5...+35°C / +41...+95°F
- Operating pressure: 0.1...5 barg / 1.5...72.5 psig
- Inlet section: ≥ 5 DN
- Outlet section: ≥ 2 DN

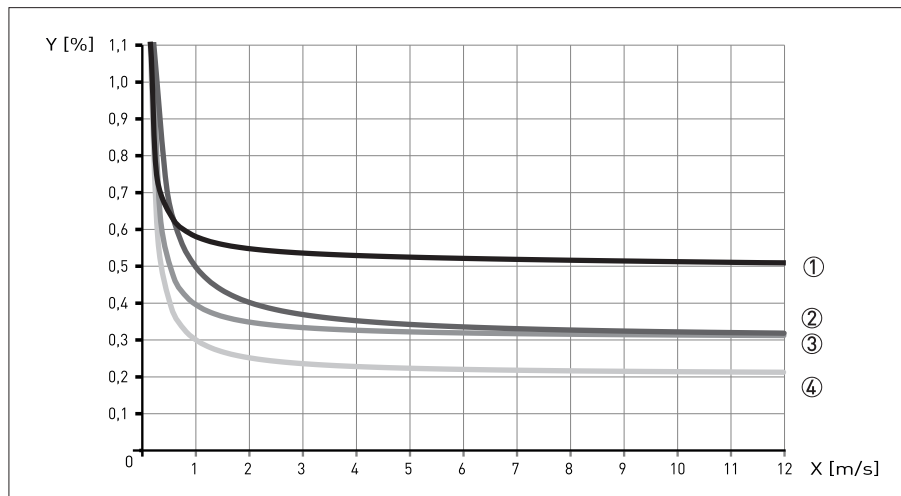


Figure 6-2: Flow velocity vs. accuracy

X [m/s] : flow velocity

Y [%]: deviation from the actual measured value (mv)

Accuracy

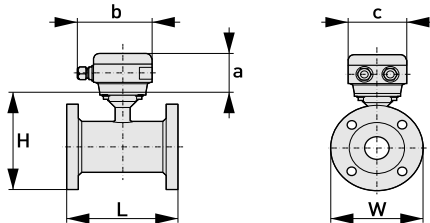
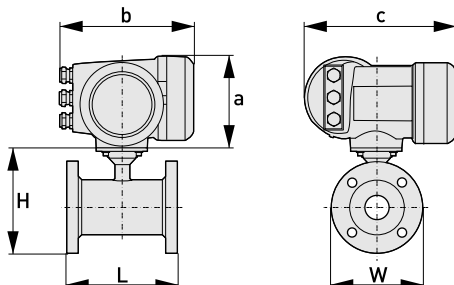
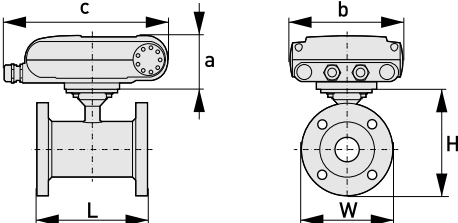
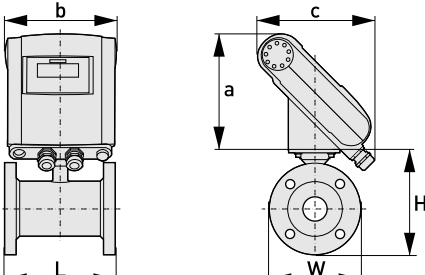
Flow tube diameter	Signal transmitter type	Accuracy	Curve
DN25...1200 / 1...48"	IMT30A	0.5% of mv + 1 mm/s	①
DN25...1200 / 1...48"	IMT31A	0.3% of mv + 1 mm/s	③
DN25...1600 / 1...64"	IMT33A	0.2% of mv + 1 mm/s	④
DN1800...2000 / > 64"	IMT33A	0.3% of mv + 2 mm/s	②

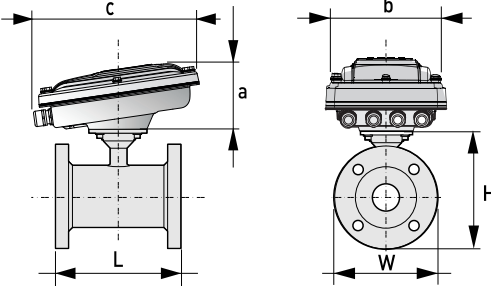
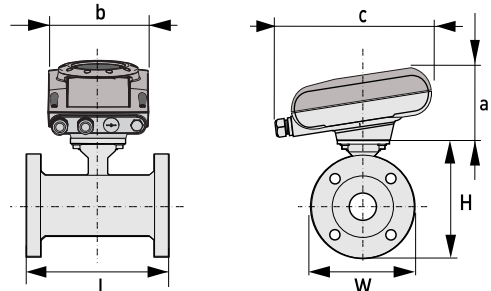


NOTICE!

Optionally for IMT30A and IMT31A; extended calibration at 2 points for optimised accuracy. For more details on optimised accuracy, see the concerning transmitter documentation.

6.4 Dimensions and weights

Remote version		<p>$a = 88 \text{ mm} / 3.5''$</p> <p>$b = 139 \text{ mm} / 5.5''$ ①</p> <p>$c = 106 \text{ mm} / 4.2''$</p> <p>Total height = $H + a$</p>
Compact version with: IMT33A		<p>$a = 155 \text{ mm} / 6.1''$</p> <p>$b = 230 \text{ mm} / 9.1''$ ①</p> <p>$c = 260 \text{ mm} / 10.2''$</p> <p>Total height = $H + a$</p>
Compact version with: IMT31A (0°)		<p>$a = 82 \text{ mm} / 3.2''$</p> <p>$b = 161 \text{ mm} / 6.3''$</p> <p>$c = 257 \text{ mm} / 10.1''$ ①</p> <p>Total height = $H + a$</p>
Compact version with: IMT31A (45°)		<p>$a = 186 \text{ mm} / 7.3''$</p> <p>$b = 161 \text{ mm} / 6.3''$</p> <p>$c = 184 \text{ mm} / 7.3''$ ①</p> <p>Total height = $H + a$</p>

Compact version with: stainless steel IMT31A (10°)		$a = 100 \text{ mm} / 4''$ $b = 187 \text{ mm} / 7.36''$ ① $c = 270 \text{ mm} / 10.63''$ Total height = $H + a$
Compact version with: IMT30A (10°)		$a = 101 \text{ mm} / 3.98''$ $b = 157 \text{ mm} / 6.18''$ $c = 260 \text{ mm} / 10.24''$ ① Total height = $H + a$

① The value may vary depending on the used cable glands.

**NOTICE!**

- All data given in the following tables are based on standard versions of the flow tube only.
- Especially for smaller nominal sizes of the flow tube, the signal transmitter can be bigger than the flow tube.
- Note that for other pressure ratings than mentioned, the dimensions may be different.
- For full information on signal transmitter dimensions see relevant documentation.

EN 1092-1

Nominal size DN [mm]	Dimensions [mm]				Approx. weight [kg]
	Standard length	ISO Insertion length	H	W	
25	150	200	140	115	5
32	150	200	157	140	6
40	150	200	166	150	7
50	200	200	186	165	11
65	200	200	200	185	9
80	200	200	209	200	14
100	250	250	237	220	15
125	250	250	266	250	19
150	300	300	300	285	27
200	350	350	361	340	34
250	400	450	408	395	48
300	500	500	458	445	58
350	500	550	510	505	78
400	600	600	568	565	101
450	600	-	618	615	111
500	600	-	671	670	130
600	600	-	781	780	165
700	700	-	898	895	248
800	800	-	1012	1015	331
900	900	-	1114	1115	430
1000	1000	-	1225	1230	507
1200	1200	-	1417	1405	555
1400	1400	-	1619	1630	765
1600	1600	-	1819	1830	1035
1800	1800	-	2027	2045	1470
2000	2000	-	2259	2265	1860

ASME B16.5 / 150 lb flanges

Nominal size [inch]	Dimensions [inch]			Approx. weight [lb]
	L	H	W	
1"	5.91	5.39	4.25	9
1¼"	5.91	5.75	4.63	13
1½"	5.91	6.10	5.00	15
2"	7.87	7.05	5.98	18
2½"	7.87	7.72	7	22
3"	7.87	8.03	7.50	26
4"	9.84	9.49	9.00	44
5"	9.84	10.55	10.00	49
6"	11.81	11.69	11.00	64
8"	13.78	14.25	13.50	95
10"	15.75	16.30	16.00	143
12"	19.69	18.78	19.00	207
14"	27.56	20.67	21.00	284
16"	31.50	22.95	23.50	364
18"	31.50	24.72	25.00	410
20"	31.50	26.97	27.50	492
24"	31.50	31.38	32.00	675

ASME B16.5 / 300 lb flanges

Nominal size [inch]	Dimensions [inch]			Approx. weight [lb]
	L	H	W	
1"	5.91	5.71	4.87	11
1¼"	7.87	6.30	5.25	17
1½"	7.87	6.65	6.13	20
2"	9.84	7.32	6.50	22
2½"	9.84	7.95	7.5	25
3"	9.84	8.43	8.25	31
4"	11.81	10.00	10.00	44
6"	12.60	12.44	12.50	73
8"	15.75	15.04	15.00	157
10"	19.69	17.05	17.50	247
12"	23.62	20.00	20.50	375
14"	27.56	21.65	23.00	474
16"	31.50	23.98	25.50	639
20"	31.50	28.46	30.50	937
24"	31.50	33.39	36.00	1345

AWWA (D), class D, FF flanges

Nominal size		Dimensions (approximately) ①			Approx. weight [kg]
DN	[inch]	L [mm]	H	W [mm]	
400	18"	600	600	635	120
600	24"	800	810-	813	210
650	26"	700	865	870	270
700	28"	700	914	927	290
750	30"	750	971	984	340
800	32"	800	1035	1060	420
900	36"	900	1160	1168	540
1000	40"	1000	1254	1289	680
1050	42"	1100	1314	1346	720
1100	44"	1100	1366	1403	810
1200	48"	1200	1470	1511	940
1300	52"	1300	1608	1626	1175
1350	54"	1400	1641	1683	1310
1500	60"	1500	1793	1854	1580
1700	66"	1800	2023	2032	2250
1800	72"	1800	2106	2197	2550
1950	78"	2000	2243	2362	3200
2400	96"	2400	2688	2877	5450

Table 6-1: Dimensions in [mm], ① Exact dimensions on request

AWWA (D), class D, FF flanges

Nominal size		Dimensions (approximately) ①			Approx. weight [lb]
DN	[inch]	L [inch]	H	W [inch]	
400	18"	23.6	23.6	25.0	265
600	24"	31.5	31.9	32.0	463
650	26"	27.6	34.1	34.3	595
700	28"	27.6	36	36.5	639
750	30"	29.5	38.2	38.7	750
800	32"	31.5	40.7	41.7	926
900	36"	35.4	45.7	46.0	1191
1000	40"	39.4	49.4	50.7	1499
1050	42"	43.3	51.7	53.0	1588
1100	44"	43.3	53.8	55.2	1786
1200	48"	47.2	57.9	59.5	2073
1300	52"	51.2	62.9	64.0	2591
1350	54"	55.1	64.6	66.3	2889
1500	60"	59.1	70.6	73.0	3484
1700	66"	70.9	79.6	80.0	4961
1800	72"	70.9	82.9	86.5	5623
1950	78"	78.7	88.3	93.0	7056
2400	96"	94.5	105.8	113.3	12017

Table 6-2: Dimensions in inch, ① Exact dimensions on request

6.5 Pressure derating

The graphs below refer to the maximum pressure as a function of the temperature for the flanges of the flowmeter (per specified flange material).

Please note that the specified values only refer to the flanges. The maximum value for the flowmeter can further be limited by the maximum value for other materials (i.e. the liner)

For A = Carbon steel A 105 & B = Stainless steel 316L

X/Y axes in all graphs; X = Temperature in [°C] / Y = Pressure in [bar]

x/y axes in all graphs; x = Temperature in [°F] / y = Pressure in [psi]

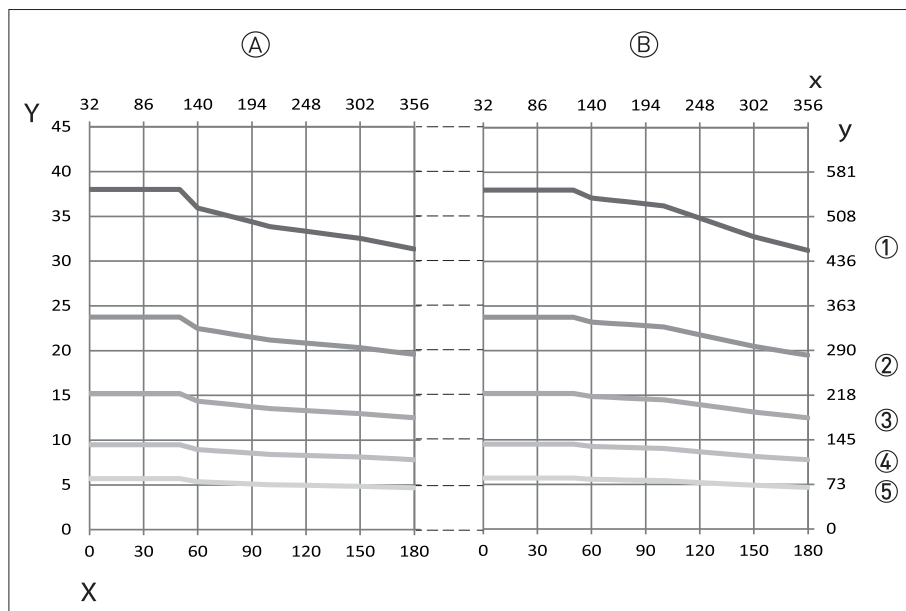


Figure 6-3: Pressure derating; EN 1092-1

- ① PN 40
- ② PN 25
- ③ PN 16
- ④ PN 10
- ⑤ PN 6

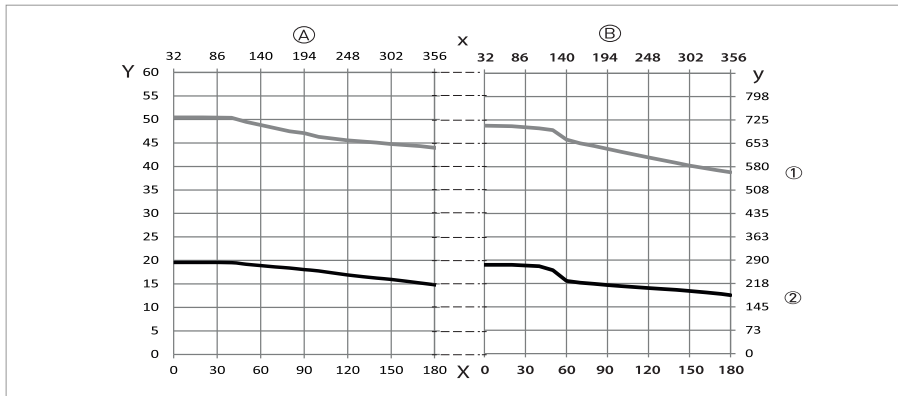


Figure 6-4: Pressure derating; ANSI B16.5

- ① 300 lbs
② 150 lbs

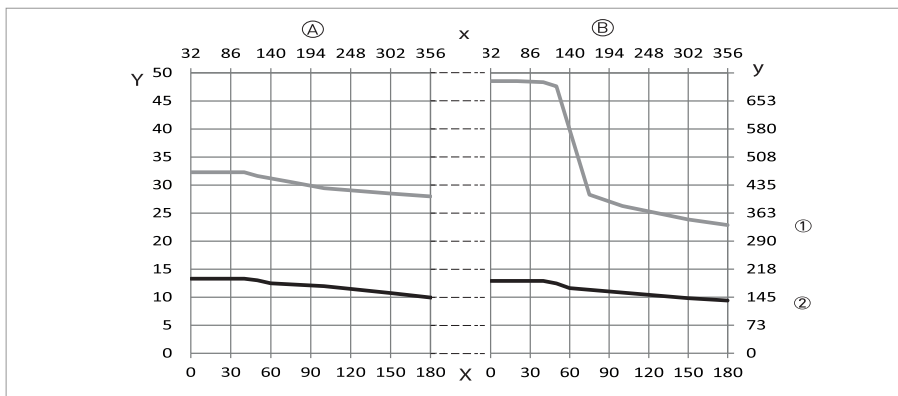


Figure 6-5: Pressure derating; JIS B2220

- ① 20K
② 10K

6.6 Vacuum load

Diameter	Vacuum load in mbar abs. at a process temperature of			
[mm]	20°C	40°C	60°C	80°C
Hard rubber				
DN25...300	250	250	400	400
DN350...1000	500	500	600	600
DN1200...2000	600	600	750	750

Diameter	Vacuum load in psia at process temperature of			
[inch]	68°F	104°F	140°F	176°F
Hard rubber				
1...12	3.6	3.6	5.8	5.8
14...40	7.3	7.3	8.7	8.7
48...80	8.7	8.7	10.9	10.9

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